

8.39 ALARM 973 (NMI ALARM BY UNKNOWN CAUSE)

Causes and Remedies

An unknown NMI has generated.

- 1) Main CPU board or power supply unit is faulty
 - Main CPU board is faulty.
 - Power supply unit is faulty.

CAUTION

When the main CPU board is replaced, all the data in memory is lost. Set the NC data (parameter, offset and program etc) again.

- 2) Option boards may be faulty.
 - Option 1 board is faulty.
 - Option 2A
 - Option 3 board is faulty.
 - Loader control board is faulty

Change above boards in the order, in which replacement is easier.

CAUTION

When you change the option 2 board, you must input data (parameters, programs, etc.) on the sub side.
When you change loader control board, you must input data again (parameters, programs, etc.)