Setting Fanuc 0TC and 0MC controls to display in COLOR with LCD display from KFAS.

Step 1: Push in the **EMERGENCY STOP** (ESTOP).
Step 2: Power ON the control.
Step 3: Press the function button [DGNOS/PARAM] to display the parameter setting screen.
Step 4: Key in address "No." and value "0" in the stated order then press the [INPUT] button;
 the setting parameter screen will appear. Set PWE = 1.
Alarm "100: Parameter Write Enabled" will generate.

Step 5: Press the function [DGNOS/PARAM] to return to parameter setting screen.
Key in address "No." and value "60" and then press the [INPUT] button;
Key in value "10000000" and then press the [INPUT]

60							
IGNCOL							
7	6	5	4	3	2	1	0

IGNCOL   1: 9" high-resolution color display
**   0: 9" high-resolution monochrome display**

Set Parameter 60 = 10000000

Alarm "000: Please turn power off" will generate.
Repeat Step 3 and Step 4 and set PWE = 0 to turn the parameter write enable OFF.

Step 6: Power OFF the control and then back ON.
Control should now display in COLOR