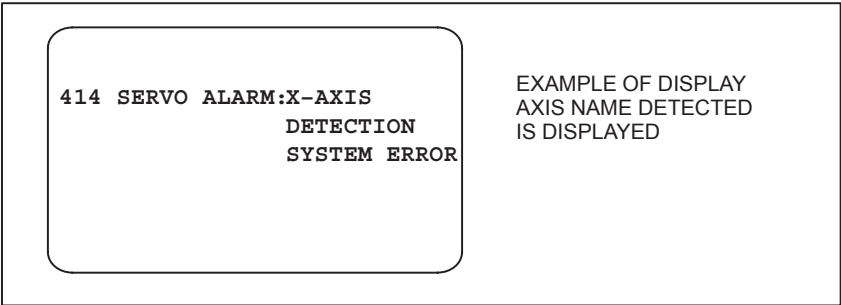


6.21
ALARM 4n4
(DIGITAL SERVO
SYSTEM IS
ABNORMAL)



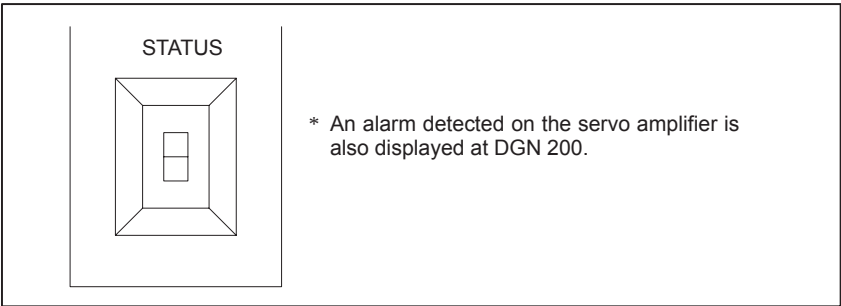
Points

Check details by CNC’s diagnostic fucntion and LED display on the servo amplifier.

(1)

		#7	#6	#5	#4	#3	#2	#1	#0
DGN	0720		LV	OVC	HCA	HVA	DCA	FBA	OFA
	:								
DGN	0727		LV	OVC	HCA	HVA	DCA	FBA	OFA

(2) LED display on the servo amplifier



When 1 is displayed at DGN 200.

		#7	#6	#5	#4	#3	#2	#1	#0
DGN	0200		LV	OVC	HCA	HVA	DCA	FBA	OFA

- #6(LV): Low voltage alarm → LED [2] or [3] lights
- #5(OVC): Over current alarm
- #4(HCA): Abnormal current alarm → LED [8] lights
- #3(HVA): Over current alarm → LED [1] lights
- #2(DCA): Discharge alarm → LED [4] or [5] lights
- #1(FBA): Disconnection alarm
- #0(OFA): Overflow alarm