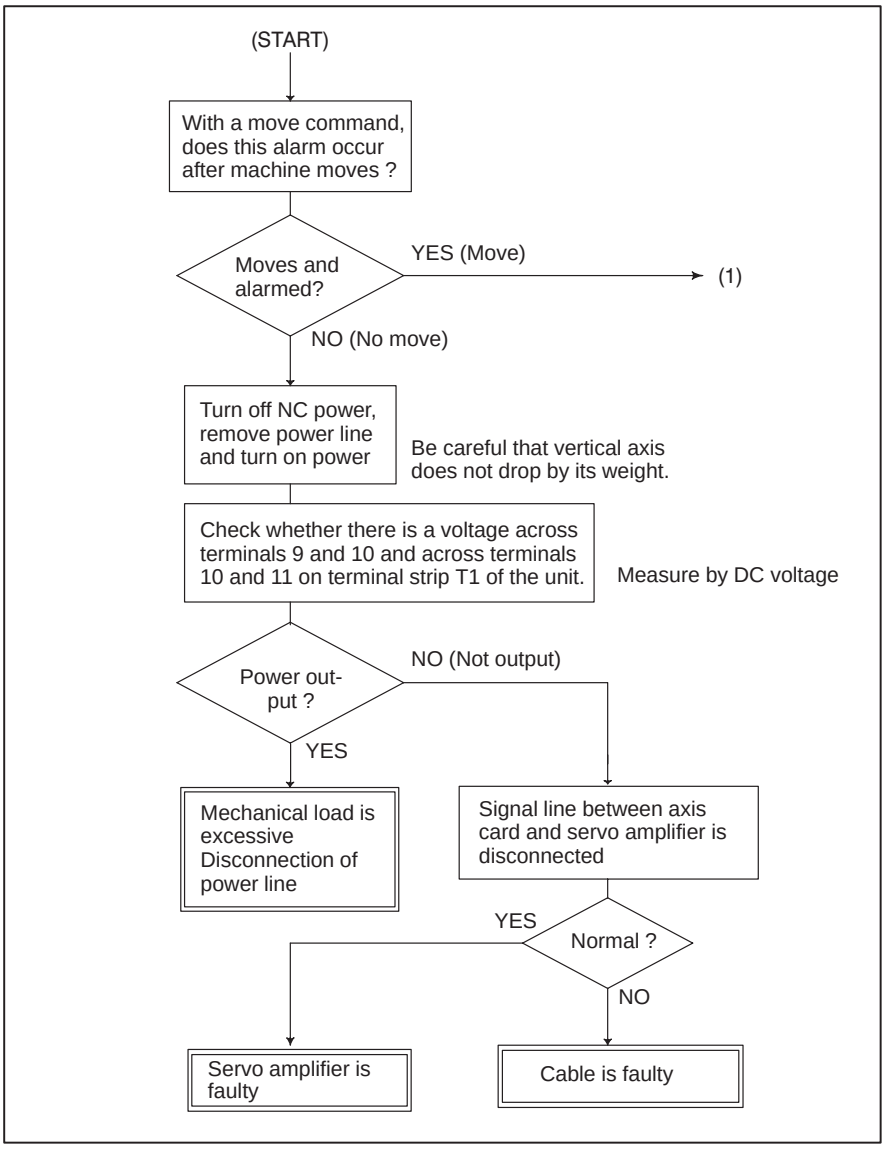
6.20 ALARM 4n1 (EXCESSIVE POSITION ERROR DURING MOVE)

Position error amount during movement (DGN 800 to 807) execeeds a value set by parameter 504 to 507, 639, 640, 7504, 7505.