

## 8.34 ALARM 924 (SERVO MODULE MOUNTING ERROR)

The digital servo module is not mounted.

### CAUTION

This alarm may not occur during normal operation  
This alarm may be generated when a PCB is changed for  
maintenance.

- **Causes and remedies**

Check installation of servo module on main CPU or option 2 board.  
For location of servo module, refer to an installation diagram of alarm 920  
and 922.

<Series 16/18 Main CPU board>

1st to 4th axis servo module

(A20B-2902-0070 or A20B-2902-0061)

<Option 2 board>

5th to 8th axis servo module

(A20B-2902-0070 or A20B-2902-0061)

Unless these boards are mounted correctly, if this alarm still generates,  
change main CPU board, option 2 board and/ or servo module.

- **Kinds of servo module**

A20B-2902-0070      Standard

A20B-2902-0061      For Learning control